

## Recommendations for Lead Profiles on DDM Novastar Reflow Ovens

Model	Conveyor Speed	Mode	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	Zone 6
GF-12-HT	0.5 ft/min (15.24cm/min)	Work °F	325	300	425			
		Work °C	165	150	220			
GF-120HT 1200HT	0.8 ft/min (24.38cm/min)	Work °F	325	300	425			
		Work °C	165	150	220			
1800HT	1.0 - 1.2 ft/min (30.48 - 36.58 cm/min)	Work °F	325	300	315	425		
		Work °C	165	150	160	220		
2000HT	1.0 - 1.2 ft/min (30.48 - 36.58 cm/min)	Work °F	325	315	300	315	375	425
		Work °C	165	160	150	160	190	220



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