LS SERIES AUTOMATED PICK & PLACE
System Features
- Placement rates up to 4800 cph
- Accommodates board widths up to 13.5”. Board lengths range from 12” to 32” depending on model. (See Specifications)
- Placement accuracy to 0.001”
- Vision system with fiducial correction, on-board dual function camera/computer color monitor
- Flexible feeder set-up allows easy interchange of electro-optical SmartCount™ tape, feeders
- On-the-fly component centering
- Resolution of 0.0000787” (2 microns) and accuracy to 0.001. Accurately places virtually all SMT components including discretes, SOICs, PLCCs, QFPs, and BGAs
- Capable of placing fine pitch components as low as 15 mil (0.381mm) and 0201s*

LS Series System Configuration
The LS Series machines come in three basic sizes:

- The LS40 has a maximum board size of 13.5” x 22” and a maximum capacity of 64 8 mm tape feeders.
- The LS60 has a maximum board size of 13.5” x 32” and a maximum capacity of 96 8 mm tape feeders.

Options are available for both models.

Operation
Once a specific PCB is programmed, the machine automatically picks up each component from its designated feeder or tray, centers the part via centering fingers, moves to the placement location via closed loop servo system, and accurately places the part. The feeders automatically position the next component for pick-up.

Feeders
Easy to change SmartCount™ electro-optical feeders available for tape, tube, bulk or matrix tray components.

Standard tape feeder sizes include 8 mm, 12 mm, 16 mm, 24 mm, 32 mm and 44 mm.

The LS40 has a feeder capacity of 64, and the L60 has a feeder capacity of 96 positions. With the optional 12 position 8 mm bank feeders, capacity can increase by 50%, i.e. the model LS60 would increase to a capacity of 144 8 mm tape feeders.

The vibratory feeder can handle loose and tube components. Unique SuperStrip™ feeders are a convenient way to use short tape strips.

Feeder positions are pre-programmed for quick set-up.

Automated Pick & Place

LS40V & LS60V vision assist pick & place systems use the full features of Cognex® vision centering. Bottom, top and on-the-fly places CSPs, micro BGAs and 15 mil pitch QFPs
**Components**

A wide range of components can be placed including 0201s, 0402s, 0603s, 0805s, 1206s, melfs, SO-28 to SO-8s, SOTs, SOICs, (fine pitch) QFPs, BGAs, large PLCCs, sockets and many others.

**Software**

The latest pentium PCs are included with these machines, and the software is Windows™ based to allow easy straightforward teach-in, requiring minimal operator training.

Multiple (panelized) boards can be programmed using the quick step-and-repeat feature.

Using the dual function camera/computer color monitor, standard PC keyboard and mouse, manual programming of a PCB is easy and intuitive.

Using CAD data from various layout systems will speed up the teach-in process for boards with many components.

**Vision System**

The teach-in camera magnifies the positions onto a dual use color monitor. Its built-in vision software provides fiducial correction of misregistered boards.

**Fluid Dispenser**

Computer controlled in 10 millisecond increments with separate interval/raise-lower speed allows solder paste or adhesive glue to be applied accurately prior to component placement. This time/pressure fluid dipenser has dispense rates up to 10,000 dots per hour.

**Standard Features on all Models**

- Automatic 4-position nozzle changer with 4 nozzles
- Friendly easy to use Windows® interface including software for panelized boards, self diagnostics, error recognition, fault monitoring and more!
- On-the-fly component centering using centering fingers
- Fiducial correction
- The latest pentium PC with flat screen monitor
- Positional resolution of 0.0000787” (2 microns) with closed loop micro servo driven motion control and digital encoders
- The component squaring station enables accurate placement of fine pitch components while protecting fragile leads from damage due to excessive force

**Accessories/Options**

- Universal CAD transfer software
- SuperStrip™ feeders for pickup from short tape strips
- SmartCount™ electro-optical tape feeders
- Tube and bulk feeders
- Matrix tray holders
- Bank Feeders (12 8mm lanes) offer a lower per lane cost and higher 8mm feeder capacity
- Automatic fiducial correction
- Fully computerized fluid dispensing system
- Micro nozzles or Multi-Micro nozzles for small components
- Touch screen with enhanced operator interface
- Cognex® vision assist placement models: LS40V & LS60V
Specifications

Max board area LS60 .......................... 13.5" x 32" (343 x 813 mm)
Max board area LS40 .......................... 13.5" x 22" (343 x 560 mm)
Max travel area LS60 ......................... 22"(X axis) x 32"(Y axis) (560 x 813 mm)
Max travel area LS40 ......................... 22"(X axis) x 22"(Y axis) (560 x 560 mm)
Z axis max travel ................................ 1.5” (38 mm)
Board thickness ................................. 0.020”-0.156” (0.5mm - 4.0 mm)
Typical verifiable placement rate .......... 2500-3600 cph
Max placement rate ............................ 4800 cph
Placement accuracy ............................ ±0.006” standard, ±0.001” ***
Fine pitch capability to 25 mil pitch (0.635mm), 15 mil pitch (0.381mm)***
Smallest component capability .......... 0603 packages standard, 0201s***
Largest component size ...................... 1.378” (35mm) square body†
Max no. of feeders (8mm tape) ............. 64 (LS40), 96 (LS60)
Max no. of feeders with L-GB-12 bank feeders 96 (LS40), 144 (LS60)
Tape feeders .................................... 8, 12, 16, 24, 32, 44 mm (Electrical)
Tube feeders (bulk also) 8, 10, 14, 18, 24, 32 mm (Manual freq. control)
Matrix Tray Feeders ......................... with Board/Matrix tray holders
Component orientation Ø-axis motion .......... ±360° in 0.18° step
System dimensions LS60 ..................... 38” x 48” x 52”h (965 x 1219 x 1320 mm)
System dimensions LS40 ..................... 38” x 38” x 52”h (965 x 965 x 1320 mm)
Standard centering ......................... Centering fingers - 1 set mounted on head
Weight LS60 .................................... 400 lbs (180 kg)
Weight LS40 .................................... 350 lbs (160 kg)
Board holding .................................. Edge clamp w/optional board support tooling
Data entry ..................................... Coordinate entry, “teach” mode, CAD download
Vision system ................................. Color CCD card camera
Automatic 4 position Tool changer ........ Additional changer optional
Operating system ......................... Microsoft® Windows®
Dispenser option syringe holder type ...... up to 10,000 dots/hr.
Power ........................................ 120 VAC, 50/60Hz, 220-240 VAC available
Vacuum ........................................ on-board compressor for nozzles
Compressed air ............................... Shop air required for dispenser option only, 60 psi
Low-force fine pitch squaring station (L-SQ) ........ dual routines (not required with laser centering option)
Automatic fiducial recognition ............ Option

Machines

MODEL LS60 Auto pick & place (13.5 x 32” boards, 96 feeder positions)
MODEL LS40 Auto pick & place (13.5 x 22” boards, 64 feeder positions)

Machine Accessories/Options

L-NC4 ...................... Extra 4 position nozzle changer - for 8 total positions
L-LD ......................... Liquid dispenser
L-BHS .......................... Board support
L-UCT ....................... CAD editor software option
L-AFC ....................... Auto fiducial recognition
L-TS ........................ Touch screen with enhanced operator interface

Tape Feeders

L-T8 ......................... 8 mm tape feeder - option
L-T8-0402 .................. 8 mm tape feeder - for 0402 or larger components - option
L-T8-0201 .................. 8 mm tape feeder - for 0201 or larger components - option
L-T12 ....................... 12 mm tape feeder - option
L-T16 ....................... 16 mm tape feeder - option
L-T24 ....................... 24 mm tape feeder - option
L-T32 ....................... 32 mm tape feeder - option**
L-T44 ....................... 44 mm tape feeder - option**
L-BF-12 ................... Bank feeder with 12 positions for 8 mm tapes - option

Vibratory Feeder Inserts

L-VF ......................... Vibratory tube/bulk feeder - option
L-VFI-1 ............ Tube insert for SO8M, component width of 0.236” (6.0 mm)
L-VFI-2 ............ Tube insert for SO14/16M, component width of 0.236” (6.0 mm)
L-VFI-3 ............ Tube insert for PLCC84M, component width of 1.190” (30.2 mm)
L-VFI-4 ............ Tube insert for SOP16M, component width of 0.311” (7.9 mm)
L-VFI-5 ............ Tube insert for SOL28M, component width of 0.405” (10.3 mm)
L-VFI-6 ............ Tube insert for SOV32M, component width of 0.480” (12.2 mm)
L-VFI-7 ............ Tube insert for SOX40M, component width of 0.540” (13.7 mm)
L-VFI-8 ............ Tube insert for SOY40M, component width of 0.567” (14.4 mm)
L-VFI-9 ............ Tube insert for S0244M, component width of 0.630” (16.0 mm)
L-VFI-10 ........... Tube insert for SOL32J, component width of 0.331” (8.4 mm)
L-VFI-11 ........... Tube insert for SOX44J, component width of 0.441” (11.2 mm)
L-VFI-12 ........... Tube insert for PLCC28M, component width of 0.490” (12.4 mm)
L-VFI-13 ........... Tube insert for PLCC44M, component width of 0.690” (17.5 mm)
L-VFI-14 ........... Tube insert for PLCC68M, component width of 0.990” (25.1 mm)
L-VFB-0305 ........ Bulk insert for 0603 and 0805 components
L-VFB-0608 ........ Bulk insert for 1206 and 1008 components
L-VFB-1012 ........ Bulk insert for 1210 and 2512 components

Other Feeders*

L-MBH ................. Matrix tray holders (set of 2) - option
L-SS-XX ........... Dual Lane SuperStrip™ feeder for strips from 1” to 12” - option
XX indicates tape width: 8, 12, 16, 24, 32, 44, or 56 mm

Nozzles*

L-N025-030 .......... Standard
L-N035-050 .......... Standard
L-N050-080 .......... Standard
L-N109-140 .......... Standard
L-N187-218 .......... Large nozzle option
L-N281-312 .......... Large nozzle option
L-N616-020 .......... Micro nozzle option
L-N4XS-020 .......... Multi micro nozzle option

*Custom options, nozzles and feeders available - contact factory.
**Max. component depth to 0.500 inches including carrier
***with L-GS option (digital glass scales)

Leasing Options Available...

For more information, phone us at 1-215-485-5663 or email us at info@ddmnovastar.com

212 Railroad Drive • Ivyland, PA 18974 • USA
Phone: 215-485-5663 • Fax: 215-485-5664 • www.ddmnovastar.com • sales@ddmnovastar.com
© 2018 DDM Novastar Inc. Prices and Specifications subject to change without notice.
PP002_201009